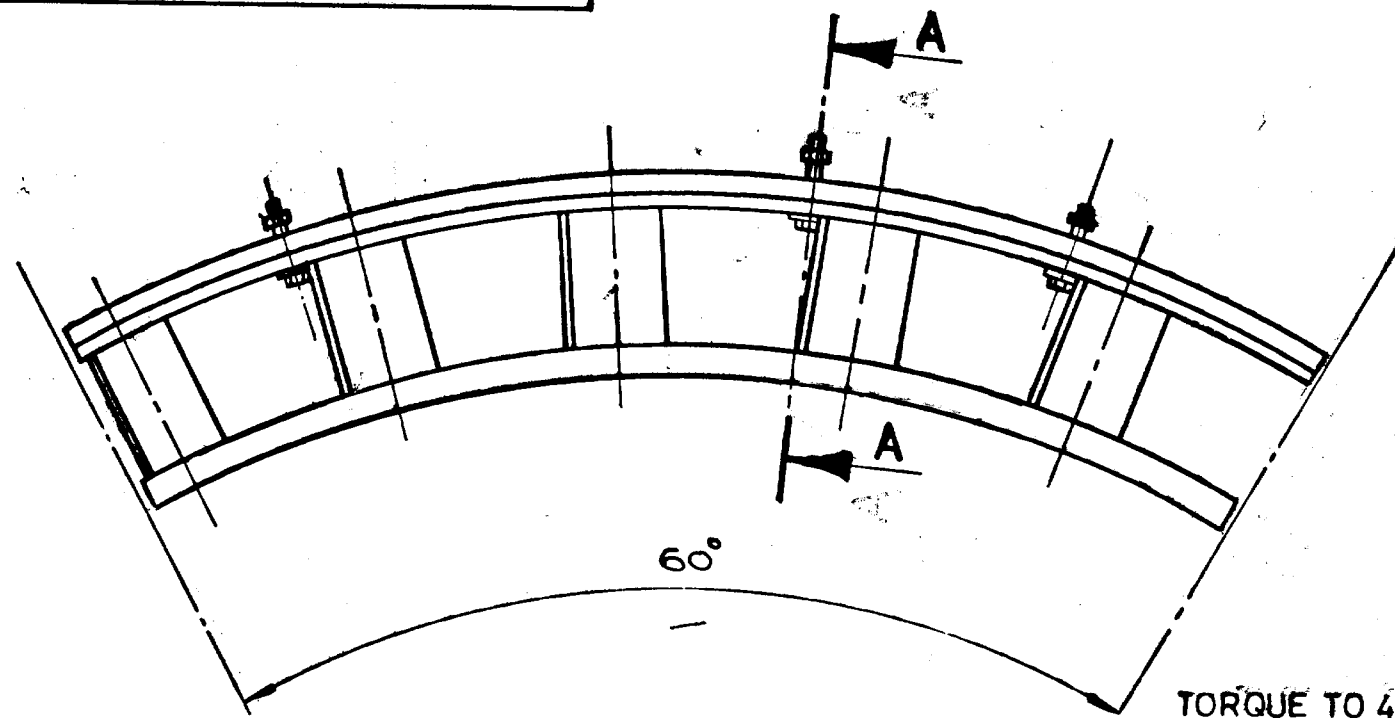
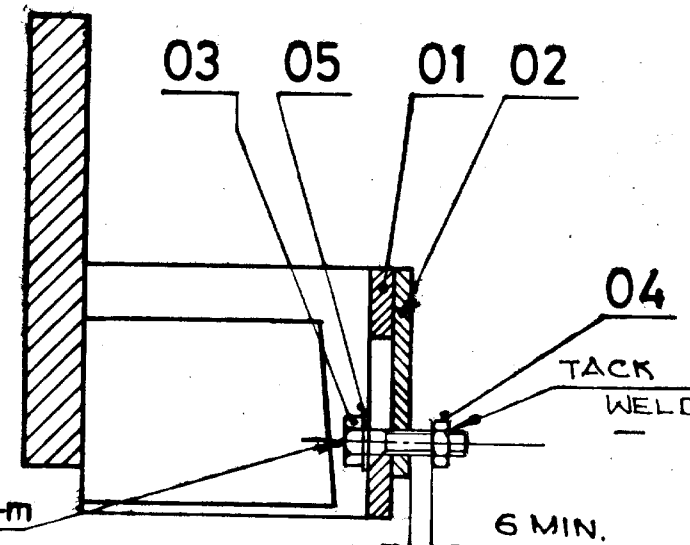


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

95800-081-19-E ON DRG

TORQUE TO 4 Kg-m
SEE NOTE-01

SECTION-AA

NOTES:

01. DO NOT APPLY THREAD LOCKING SEALANT TO ITEM NO. 3
02. TOP EDGES OF ITEMS 01 & 02 SHOULD BE FLUSH.
03. APPLICABLE TO KHAPERKHEDA AND KOLAGHAT T.P.S (0250, 0251, 0289, 0290) ONLY FOR HP MILLS REFER DRG.NO. 3-61-180-00873.

GENERAL DIMENSIONS, LIMITS, FITS &
TOLERANCES AS PER P.S. BY 0230261

05	WASHER PNCHD (11)		AA 7161005043	0.010	
			AA 716005	3	
04	HEX.NUT M10		AA 7151115032	0.010	
			AA 7151115	3	
03	HEX.HD SCREW M10 X 50		AA 7121123274	0.040	
			AA 7121123	3	
02	ADJUSTABLE SHROUD	3-61-180-00866	AA 1011819090	11.100	
			AA 10119	1	
01	VANE WHEEL SEGMENT	2-61-180-01065		102.300	
			WELDMENT	1	
VAR. 00	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE
64 65		25 27 29		58 59 60	77 79 81 34
					32 33 46
					VAR. MATL. SPCN. 54
					UNIT WT. 65 72
					QTY. 77
					ZONE

VAR. 00	REMARKS
64 65	
75 78 79	
25 27 29	
ITEM NO.	DESCRIPTION
58 59 60	DRAWING NO.
77 79 81 34	MATL. CODE
32 33 46	MATL. SPCN. 54
UNIT WT. 65 72	QTY. 77
ZONE	

CARD TYPE-3

CARD TYPE-2

CARD TYPE-1

ADDITIONAL INFORMATION

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN.	J. GANGARAM	SIGN.	DATE	73 74
CHD.	B. M. RAO		24.08.92	NO OF VAR.
APPD.	SATISHGHATGE		24.08.92	

DEPT. PULV. ENGG	GRADE OF TOL. DIM.	SCALE	WEIGHT (Kg)	REF. TO OLD DRG.	ITEM NO.	75 77
CODE 446	1/M/f	N.T.S	113.580	C - GP-3985		NO OF ITEMS

TITLE	DRAWING NO.	22 23 24
VANE WHEEL SEGMENT ASSEMBLY	3-61-180-00856	REV. 01
CARD CODE U 01	SHEET NO. 01	NO. OF SHEETS 01

DRG. RETRACED